# PRECISION SINE TABLE

[also stainless version] swivelling around the longitudinal axis



# **DESIGN**

With switchable permanent magnetic chuck block SAV 242.11. With sine table base unit made of steel. Hardened, burnished and precision-ground. Delivered in a wooden storage box with sine table with degrees/minutes in mm. Stainless version (RF) available.

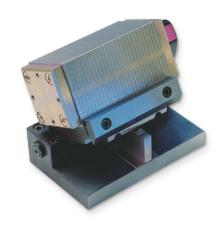
# **APPLICATION**

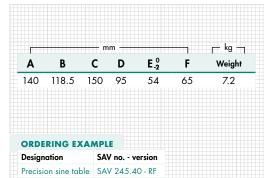
The angles are determined using the gauge blocks using the sinusoidal principle. The switchable magnetic chuck block can be removed and can therefore also be used without a sine table.

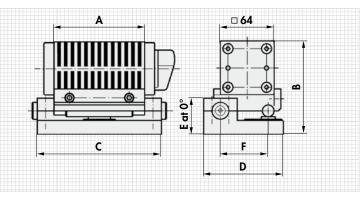
All four chucking areas of the chuck block are magnetically active.

#### **TECHNICAL DATA**

- Angle accuracy: ±5 arc sec
- Plane parallelism: ±0.005/100 mm
- Gauge block at 0°: 3 mm
- Swivelling range: 0° to 45°
- Rated holding force: 50 N/cm²
- Rated holding force, stainless: 30 N/cm<sup>2</sup>



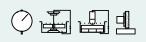




# SAV 245.41

# **PRECISION SINE TABLE**

[also stainless version] Swivelling around the transverse axis



### **DESIGN**

With switchable permanent magnetic chuck block SAV 242.11. With sine table base unit made of steel. Hardened, burnished and precision-ground. Delivered in a wooden storage box with sine table with degrees/minutes in mm. Stainless version (RF) available.

### **APPLICATION**

The angles are determined using the gauge blocks using the sinusoidal principle. The switchable magnetic chuck block can be removed and can therefore also be used without a sine table.

All four chucking areas of the chuck block are magnetically active.

## **TECHNICAL DATA**

Angle accuracy: ±5 arc sec

Plane parallelism: ±0.005/100 mm

Gauge block at 0°: 3 mm

• Swivelling range: 0° to 45°

Rated holding force:  $50 \text{ N/cm}^2$ 

• Rated holding force, stainless: 30 N/cm<sup>2</sup>

