1.2.2

1.2.3

1.2.4

1.2.5

1.2.6



SAV 244.03

PERMANENT MAGNETIC CIRCULAR CHUCKS

With parallel pole pitch P = 7 mm



APPLICATION

For small and medium workpieces.

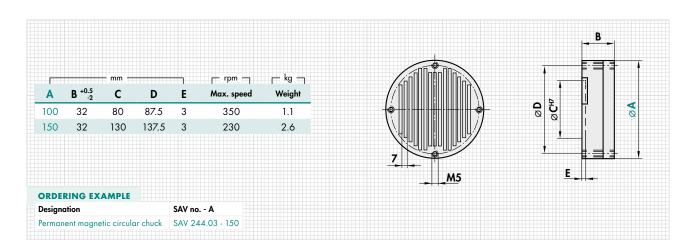
DESIGN

The special magnet system allows chucking of parts as thin as 1 mm with maximum holding force. ON/OFF control with removable key (radial adjustment). The machine spindle should be lockable for ON/OFF. Available with flange on request (see SAV 248.90 to 248.94).

TECHNICAL DATA

- Rated holding force: 100 N/cm²
- Magnetic field height: 6 mm
- Wear layer of the pole plate: 3 mm





CYLINDRICAL GRINDING ON PERMANENT MAGNETIC **CIRCULAR CHUCK**



Application example for SAV 244.06 with customised pole shoes for up to 300 different workpieces.



